

# CASE STUDY



## LONGWALL ROOF SUPPORT

QUINTOLUBRIC® 814-02

### CHALLENGES

Massey Energy works hard to achieve efficient and safe longwall operations.

A major part of achieving an efficient and safe operation is selecting a hydraulic fluid that provides the following characteristics:

- » Provide lubrication of the hydraulic components
- » Maintain a consistency that allows effective filtering
- » Prohibit the growth of bacteria and fungi

In addition, Massey requires the hydraulic fluid to provide exceptionally high performance characteristics by exhibiting the following:

- » Low toxicity
- » Biodegradability
- » Product stability

Quaker's QUINTOLUBRIC® 814-02 has not only met these stringent requirements but has also reduced costs by increasing productivity and by reducing downtime and maintenance requirements.

### THE SOLUTION

Since selecting QUINTOLUBRIC® 814-02 Massey has seen dramatic improvements in the following areas:

- » Reduction in fluid maintenance
- » Increase in longwall operation
- » Increase in the mine's profitability

### PRODUCTION

Before using QUINTOLUBRIC® 814-02 Massey's longwall operation experienced high levels of solenoid consumption and solenoid sticking.



Since switching to QUINTOLUBRIC® 814-02 they have achieved the following results:

- » More than 80% reduction in solenoid consumption
- » Improved operational efficiency
- » Reduction in solenoid changes during a shift
- » Increased savings from reductions in solenoid purchases

### SAFETY

Before using QUINTOLUBRIC® 814-02 Massey experienced bacteria levels as high as 109. Since switching to QUINTOLUBRIC® 814-02 they have achieved the following results:

- » Elimination of bacteria, fungi, scum build up, and deposits in longwall fluid systems
- » Improved protection of workers health and safety
- » Lower filter consumption

### THE PRODUCT

HFA fluids are hydraulic fluids for use in equipment designed to operate with low-viscosity high water content fluids. QUINTOLUBRIC® 814-02 is a high water based (HFA) hydraulic fluid concentrate designed for use in longwall shields.

Quaker's QUINTOLUBRIC® "Clean Green" Longwall Fluids offer these seven major benefits:

- » Biodegradable
- » No bacteria scum
- » No corrosion
- » Non-toxic
- » Non-hazardous
- » Fire resistant
- » Odor free

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### QUINTOLUBRIC® 814-02

Quaker markets several HFA products for various applications including the brand names QUINTOLUBRIC® 807 for commercial applications, and QUINTOLUBRIC® 814 and QUINTOLUBRIC®818 for longwall mining applications. These products outperform competitive products in stability, bio-resistance and corrosion prevention with low applied costs.

#### THE EXPERTISE

QUINTOLUBRIC® is Quaker Chemical's family of specialty, fire-resistant hydraulic fluids. For more than 30 years, Quaker Chemical has been a leading supplier of specialty hydraulic fluids, and the QUINTOLUBRIC® brand is recognized around the world as the name for high-quality, high performance, fire-resistant and environmentally compatible fluids. Accomplishments in the longwall industry include no reported incidence of bacterial growth for over 15 years. In addition to these accomplishments, QUINTOLUBRIC® has an exemplary record of customer retention, among the highest for longwall hydraulic fluid suppliers.